KDF
Sports Flooring Systems & Building Materials
50 YEARS OF EXPERIENCE

EDITION: DECEMBER 2021

PU PRIMER 870

TRANSPARENT, ONE COMPONENT, POLYURETHANE-BASED PRIMER, USED AS AN ADHESIVE COMPONENT BETWEEN SUBFLOOR AND SPORTS SYSTEMS

GENERAL CHARACTERISTICS

POLYURETHANE PRIMER 870 is a clear, polyurethane-based, one-component primer, which is used as an adhesive component between the sub-floor and sport systems.

- ✓ Penetrates in depth.
- ✓ Ideal for old and new surfaces.

TECHNICAL DATA

Basis:	one-component polyurethane
Appearance:	liquid
Color:	transparent
Viscosity:	100 – 500 mPa•s at 25°C
Density:	0.9- 1.0 Kg/Lt
Temperature for the application and drying of the material:	10 – 40°C

PREPARATION-APPLICATION

Applied on dry surfaces without rising humidity issues, free of materials that might prevent bonding e.g. dust, loose particles, grease etc (in case of asphalt or concrete). The success in the application depends on the right preparation of the underlay and use of the material.

- **Good, dry** cleaning of the surface from dust and residues.
- Priming of the surface with **PU PRIMER 870** applied by airless sprayer equipment or brush or roller. The base layer (wet-pour mixture of SBR and **PU BINDER 1118**) should be constructed while **PU PRIMER 870** is still a bit sticky. Curing takes place at ambient temperature by evaporation of the solvent and reaction with atmospheric moisture. High temperatures and moisture will shorten the curing time. **PU PRIMER 870** is applied in two or more layers as a thin film, and on the final layer, the wet-pour mixture of SBR and **PU BINDER 1118** can be applied on the still sticky surface.
- The temperature should not fall below 10° C during curing.
- Opened drums should be used up quickly.
- The layer (wet-pour mixture of SBR and **PU BINDER 1118**) should be constructed while the final layer of **PU PRIMER 870** is still sticky.
- **NOTE: Rain will cause the primer to lose its function! If the primer was affected by rain, the base layer should not be constructed! Instead, the sub floor has to dry and the primer application has to be repeated.**

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CONSUMPTION

200-300 gr/m^2 depending on the type and the absorbency of the underlay.

APPLICATION TOOLS

Brush, roller or airless sprayer. Tools should be cleaned with a PU solvent immediately after use.



PACKAGING

Drums / Barrels.


STORAGE

One year in unopened containers in cool and dry places, out of sunlight, with minimum temperature 5^{o}C and maximum temperature 30^{o}C.

REMARKS

- Working time of **POLYURETHANE PRIMER 870** decreases when ambient temperature rises.
- Prolonged storage of partially used containers containing **POLYURETHANE PRIMER 870** must be avoided as contact with atmospheric moisture will result in skinning and clouding of the product.

CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

For more information consult the safety data sheet.

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PU BINDER 1118

POLYURETHANE BINDER

GENERAL CHARACTERISTICS

100% solids, aromatic, polyisocyanate-prepolymer, moisture-curing binder based on diphenylmethane diisocyanate. It is MDI based and solvent free and has low viscosity. It exhibits excellent adhesion to all rubber granules and gives a strong performance both in terms of tensile strength and durability.

It is mixed with **RECYCLED RUBBER 858** or **EPDM granules** for the creation of the elastic safety flooring **SAFEPOL MULTICOLOR** or other flexible rubber floorings, ideal for playgrounds, athletic tracks, schools etc. Combines and bonds RIM components, polyurethane granules and sponge particles. Also it can be used as lining for insulation and for pasting.

TECHNICAL DATA

Density of mixture (25°C)	1.08 – 1.18 Kg/Lt
Viscosity (25°C)	4.000 - 8.000 mPa.s
Pot-life (25°C)	30-75 min.
Application temperature	Min 10°C
Curing (25°C and %60 relative humidity)	After 24 hours it cures

PREPARATION-APPLICATION

Applied on dry surfaces without rising humidity issues, free of materials that might prevent bonding e.g. dust, loose particles, grease etc (in case of asphalt or concrete). The success in the application depends on the right preparation of the underlay and use of the material.

Good, dry cleaning of the surface from dust and residues using vacuum cleaner and squeegees.

Can be used for kids playground, running tracks, sports grounds, walkways and offices.

Moulded in production: Rubber granules and binder are thoroughly mixed, taken into moulds, and then pressure is applied. 160 bar pressure, mold temperature of 130 degree gives reasonable results in 12 - 15 minutes. In molding applications, binder content should not fall below 5%.

On-site applications: Applied on dry surfaces, free of materials that might prevent bonding e.g. dust, loose particles etc (in case of asphalt or concrete). The success in the application depends on the right preparation of the underlay and use of the material.

- **Good, dry** cleaning of the surface from dust and residues.
- Priming of the surface with the special **POLYURETHANE PRIMER 870** in two layers.
- Good mixing of the **PU BINDER 1118** and the **RECYCLED RUBBER 858**. Mixing should be performed using a low revolution mixer (300-600 rpm) for 1-2 min. Stirring of the mixture

should be performed thoroughly near the sides and bottom of the container in order to achieve homogeneity.

- Following, the mixture is poured on the surface and spread on the desired thickness using paving machine or by hand, if the applicator is experienced, with rake for spreading, (wooden) straightedge for initial smoothing, flat metal trowel for final smoothing and compacting, cylinder weighing 8-15kg for final compacting-(cylinder should be cleaned repeatedly with diesel to remove stuck granules from its surface).
- The application procedure for **SAFEPOL MULTICOLOR (PU BINDER 1118** and **EPDM 856** mixture) on top of asphalt or waterproof concrete directly is the same as for **SAFEPOL MIXTURE** (the mixture of **PU BINDER 1118** and **RECYCLED RUBBER 858)**.

RATIO MIXTURE

- 18% **PU BINDER 1118** and 82%**RECYCLED RUBBER 858, for sports flooring.**
- 14% **PU BINDER 1118** and 86% **RECYCLED RUBBER 858, for playground flooring.**
- 20% **PU BINDER 1118** and 80% **RECYCLED RUBBER 858 for SAFEPOL COLOURANT.**
- 17% **PU BINDER 1118** and 83% **EPDM 856.**

APPLICATION TOOLS

For the mixture **PU BINDER 1118** and **RECYCLED RUBBER 858** or: paver machine or rake, straightedge, flat metal trowel, cylinder weighing 8-15kg

PACKAGING

220kg in barrels.

STORAGE

12 months in unopened containers in cool and dry places, out of sunlight, with minimum temperature 5ºC and maximum temperature 30ºC.

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REMARKS

- Concrete humidity should not be above 4%, ambient humidity should be at least 40% and most 80%.To begin the application, must wait for the appropriate humidity.
- Working time of **PU BINDER 1118** decreases when ambient temperature rises.
- Prolonged storage of partially used containers containing **PU BINDER 1118** must be avoided as contact with atmospheric moisture will result in skinning and clouding of the product.

CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

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SBR RUBBER GRANULES 858

GENERAL CHARACTERISTICS

It can be used in sports facilities as infill in synthetic grass with the parallel use of round sand and also as one of the components in case of cast applied wet-pour systems for playground floorings or as shock-pad for sport subfloors in athletic tracks and sports fields.

Rubber granule is derived from car and truck tires. During processing, the tires are mechanically granulated, removing all metal and synthetic fibers, as well as any other foreign part contained in there with specially designed sieves, so as to produce a 99.99% clear rubber with high quality.

PROPERTIES

- 100% recyclable
- Long life
- Resistance to adverse weather conditions
- High shock absorbency and vibration damping
- High abrasion resistance

PREPARATION-APPLICATION

In sports facilities and playgrounds to ensure flexibility of surface and vibration absorption.

TECHNICAL CHARACTERISTICS

Granulometry 1-3mm

DENSITY:	0.48kg/cm³
SPECIFIC GRAVITY	1.20+/-.05 (Water = 1.0)
HARDNESS	60
HUMIDITY(%)	<0.65
ELASTICITY	100% - No change
RESISTANCE	113N/cm - Excellent

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PACKAGING

Packaging is available in big-bags -1 ton in following sizes:

Grain size	0,5-1,5 mm
Grain size	0,5-2,5 mm
Grain size	0.5-4.0 mm
Grain size	2-8 mm
Grain size	8-20 mm
Grain size	80-50 mm
Grain size	80-120 mm

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EDITION: SEPTEMBER 2023

CONCENTRATED ELASTOTURF 852

CONCENTRATED ACRYLIC RESINS USED FOR THE CREATION OF THE ELASTIC, COLORED, ANTI-SLIP, ELASTOTURF FOR ATHLETIC COURTS

GENERAL CHARACTERISTICS

CONCENTRATED ELASTOTURF 852 (H or F) is concentrated acrylic-based material that is mixed with round quartz sand (0,1 - 0,3 mm) to create the elastic, colored, non-slip **ELASTOTURF 851** for sport grounds.

- Applied on asphalt or cement waterproofed surfaces without rising humidity issues following the application of **ELASTOSPORT 853**.
- It is recommended mixing of **CONCENTRATED ELASTOTURF 852 (H or F)** with quartz sand in ratio **65 acrylic resins: 35 quartz sand by weight**.
- Ideal for basketball, volleyball, handball, football and tennis external courts. Suitable for sports centers, schools, fitness centers, pavements, hallways.
- Applied easily, having a low cost.
- Provides a safe, high-quality game.
- Prevents high temperatures on the underlay.
- For the creation of lines in sport courts it is recommended the use of acrylic paint **ELASTOMARK** in any desirable color.

TECHNICAL DATA

Basis:	one-component acrylic resin
Appearance:	viscous liquid
Colours:	indian red, green, ochre, light and dark blue, light and dark grey and on request
Viscosity:	16.000 – 30.000 mPa•s at 25°C
Density:	1.28 – 1.38 Kg / Lt
Temperature for the application and drying of the material:	10 – 35°C
Walkability:	after 24 hours at 25°C
Total Hardening:	5 days at 25°C

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PREPARATION-APPLICATION

Applied only on dry surfaces. Protected from rising humidity and free of materials that might prevent bonding e.g. dust, loose particles, grease etc. The success in the application depends on the right preparation of the underlay and use of the material.

EXTERIOR SURFACES

- **Good, dry** cleaning of the surface from dust and residues with vacuum cleaner.
- Priming of the surface, except in case of using shock-absorbent rolls, with joining resin **RITIVEX R LIQUID 1102** for the proper adhesion of the sub-floor. Application of the material in one or more layers until the surface is saturated. Avoid the creation of puddles of the material. Consumption: 150-200gr/m^2 in two layers, depending on the absorption of the underlay.
- When the primer begins to dry (approximately one hour depending on the ambient temperature), follows the application of **ELASTOSPORT 853** for sealing the pores of the underlay. Alternatively, the substrate can be prefabricated shock-pad in thickness 4-12 mm or an in-situ rubber shock-pad of **SBR plus PU BINDER.**
- As soon as the material dries (within 24 hours at 25^{0}C), follows the application of **CONCENTRATED ELASTOTURF 852** mixed with quartz sand, **65 % Conc. Elastoturf 852 : 35 % quartz sand by weight**

CONSUMPTION

0.65 - 0.98 kg/m² of **CONCENTRATED ELASTOTURF 852 H** (two or three layers, for System Sportfloor – Ex Hard Court).

0.78 - 1.2 kg/m² of **CONCENTRATED ELASTOTURF 852 H** (two or three layers, for System Flexfloor - Ex).

1.10 - 1.30 kg/m² of **CONCENTRATED ELASTOTURF 852 F** (two layers, for System Polyflex AEL - Ex).

1.95 - 2.15 kg/m² of **CONCENTRATED ELASTOTURF 852 F** (two layers, for System Wet Pour Polyflex AEL - Ex).

APPLICATION TOOLS

Squeegees. Tools should be cleaned with **WATER** immediately after use.

PACKAGING

Supplied in drums of 20kg, 170kg barrels.

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STORAGE

12 months in unopened containers in dry places with minimum temperature 5°C and high temperature 30 °C (avoid sunlight).

REMARKS

- In case of extremely rough cement or asphalt surfaces it is recommended grinding of the surface with a mosaic machine before the application of **ELASTOSPORT 853**. In case of cement substrate, the use of water-barrier POLYSPORT DAMP PROOF is recommended.
- Our recommendation is that the asphalt subfloor should be applied on well compacted 150 mm road base subfloor and asphalt should be laid in one layer (and not 2) in 6 to 8 cm with fine and coarse aggregates (up to 15mm granulometry) like the kind of asphalt used in road construction.
- So, new road-grade asphalt will have to be laid (minimum 60mm) in one layer containing coarse aggregates and then mature for 30 days at least, before any application takes place on top of the asphalt to avoid bubbles on the final layer of the sport or rubber floorings.
- During summer or in condition of very hot climates, ideal time for the application of the material is between 22:00 p.m. and 9:00 a.m. while in the winter, the minimum bearing temperature during application and drying should be 10°C.
- The freshly coated surface should be protected from high temperatures, wind, rain and frost for at least the first 24 hours.
- In case it gets damaged, it is simply repaired and recoated on the spot.

CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

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