SYSTEM WET-POUR POLYFLEX PU - IN

Total thickness of 8mm – 16mm

Indoor highly resilient sports flooring system ideal for multipurpose halls, tennis, basketball, volleyball, handball, futsal courts, as well as any other indoor sports court.

Combination of a mixture of **PU BINDER** plus **SBR granules** in granulometry of 0.5-2mm, applied by paver machine in thickness of 6mm up to 14mm and polyurethane elastic top coating system in 2mm thickness.

Steps :

1. **PU PRIMER 870 - Polyurethane primer.** Applied by airless sprayer or brush on asphalt surfaces or on waterproof concrete surfaces without rising humidity issues.
2. **Mixture of PU BINDER 1118 plus RECYCLED RUBBER 858 - Elastic, shock-absorbent, wet-pour mixture.**
   The **RECYCLED RUBBER 858** is in granulometry of 0.5-2mm. The mixture is applied by paving machine in thickness from 6mm up to12mm or more.
3. **POLYSPORT STUCCO 950 – Elastic polyurethane, two – component pore filler.** Used for sealing porous prefabricated subfloor of sports floorings such as **ISOPOL 854** or wet-pour cushion shock-pads. Applied by flat trowel.
4. **POLYSPORT PU 951 - Polyurethane, self-leveling, two–component coat for indoor sports surfaces.** It is combined with wet-pour, shock-absorbent, resilient rubber cushion as substrate to create multipurpose sports flooring systems. Pore-filling with **POLYSPORT STUCCO 950** precedes its application. Applied by V-notch trowel and the parallel use of spiked roller.
5. **POLYSPORT 952 - Polyurethane, aliphatic, two-component top coating for indoor sport floorings.**
   Applied, in two crossing layers by airless sprayer or short haired mohair roller.

Preparation – Application

Applied only on dry waterproof concrete surfaces (over 40 days old from date of placement) without rising humidity issues and free of materials that might prevent bonding e.g. dust, loose particles, grease etc. The success in the application depends on the right preparation of the underlay and use of the material.

- **Good, dry** cleaning of the surface from dust and residues with vacuum cleaner and squeegees.
- Priming of the surface with **PU PRIMER 870** for the proper adhesion on the sub-floor. Application of one or more layers in sections each time, right before the application of the next material, in order to ensure proper adhesion, until the surface is saturated. Avoid the creation of puddles of the material. Consumption: 150-200gr/m^2 in two layers, depending on the absorption of the underlay.
- When the primer begins to dry (approximately 1 hour depending on the ambient temperature), follows the application of wet pour shock-pad by paver machine in the desired thickness or even by hand, if the applicator is very experienced, with a straightedge and a flat trowel, using also a cylinder for final compacting**. The wet pour shock-pad consists of SBR granules in 0.5-2.0 mm granulometry and PU binder**. It is strongly recommended the application of the shock-pad during night hours in the Middle East countries during summer months.
- Sealing of wet-pour surface porosity using elastic pore sealer **POLYSPORT STUCCO 950**. Care should be taken that the porosity of wet-pour subfloor should be totally covered using **POLYSPORT STUCCO 950** is eliminated to avoid surface defects on the final surface of **POLYSPORT PU 951**. Application is done with a flat metal trowel. Consumption on wet-pour shock-pads: 1,3-2,5 kg per square meter, depending on the SBR granulometry, in 2 crossing layers.
- The next day, depending ambient temperature, follows application of **POLYSPORT PU 951**. Components A (resin) & B (hardener). The mixed material must be used within 15-20 minutes of mixing at 25ºC. The polyurethane mixture is poured on the floor and spread using notched trowel, 5.5mm. Consumption: 2,2 kg per square meter.
- Following the application of **POLYSPORT PU 951**, the self-leveling layer should be rolled using a special spiked roller in order to release any possibly entrapped air and avoid the formation of bubbles. Sanding of the surface should be done after drying.
- The next day, depending ambient temperature follows application of finishing paint **POLYSPORT 952 in 2 crossing layers by a short-haired mohair roll or by airless spray.** Consumption :0,25 kg per square meter in 2 layers.

Important Remarks

- ✓ In case our sport systems **POLYFLEX PU-IN & WET-POUR POLYFLEX PU-IN** are going to be used for events like school gatherings, speeches or any other event apart from sport events (games, sport contest etc) then the surface needs to be protected with special modular portable flooring above 20mm thickness.
  Same is valid in case of weightlifting areas in gyms.
- ✓ During temperatures over 40 degrees, ideal time for the application of **WET-POUR POLYFLEX PU – IN SYSTEM** is between 22:00 and 09:00 and the minimum bearing temperature during application and drying should be over 10°C.
- ✓ In case the second layer of PU pore filler is applied after more than 24 hours of the application of the first one then the whole surface must be sanded by a special sanding machine. After that the second layer can be applied.
- ✓ In case the layer of PU self-leveling is applied after more than 24 hours of the application of the last layer of PU pore filler then the whole surface must be sanded by a special sanding machine. After that the PU self-leveling can be applied.
- ✓ In case the second layer of PU top coat is applied after more than 24 hours of the application of the first one then the whole surface must be sanded by a special sanding machine. After that the second layer can be applied.
- ✓ The freshly coated surface should be protected from high temperatures, wind, rain and frost for at least the first 24 hours.
- ✓ In case it gets damaged, it is simply repaired and recoated on the spot.

Substrate

Asphalt is the safer subfloor for sport floorings for sure and must be always preferred than concrete surfaces.

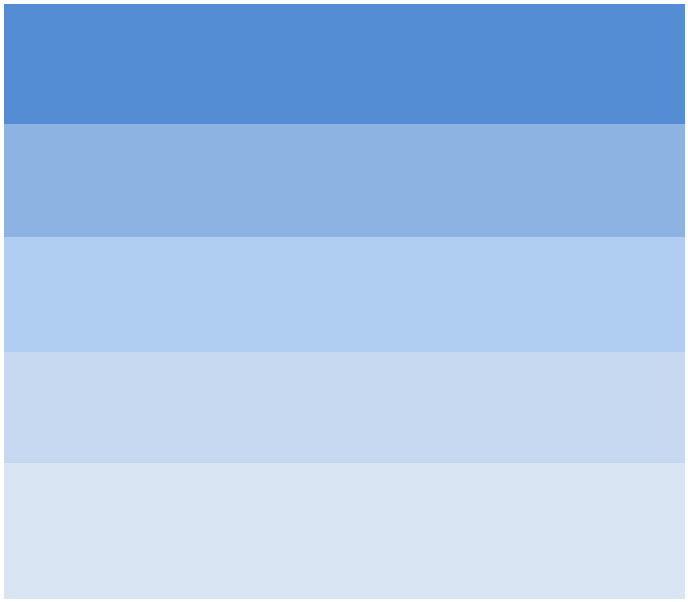
A. Asphalt Substrate

The asphalt must have a slope of 0.7-1% and must dry for at least 30 days so that all solvents from the asphalt can evaporate.

The asphalt sub-floor should be applied on well compacted 150mm road base sub-floor and asphalt should be laid in one layer (and not 2) in 6 to 8cm with fine and coarse aggregates (up to 15mm granulometry) like the kind of asphalt used in road construction.

So, new road-grade asphalt will have to be laid (minimum 60mm) in one layer containing coarse aggregates and then mature for 30 days at least, before any application takes place on top of the asphalt to avoid bubbles on the final layer of the sport or rubber floorings.

Asphalt Infrastructure



Fine asphalt base in thickness of 6cm with very fine aggregates by finisher

Asphalt primer

Good compaction by vibration

Fine gravel 10cm

Gravel stone in thickness of 15cm

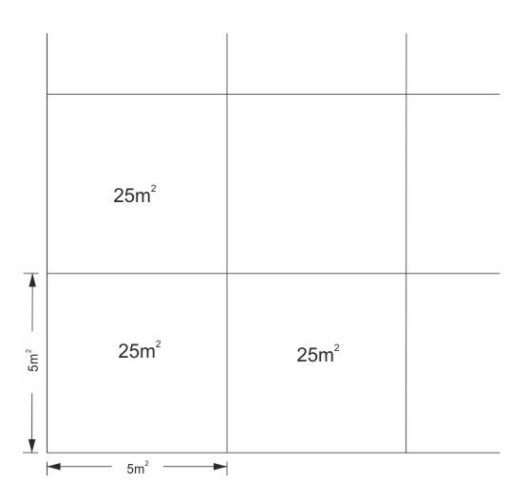
B. Concrete Surface

Concrete surface must be power-troweled without cracks and must be smooth with a slope of 0.7-1% and humidity under 4% in 10cm depth of concrete.

Concrete must also be **dry at least for 40 days** and then the application takes place if there is no rising humidity for the sub-floor. Before the application takes place, there must be proper grinding of the surface by a grinding machine to open the pores accordingly and also a measurement by special instrument to measure humidity on the surface and in 10cm under the surface.

Generally concrete is a risky sub-floor and there may be problems with rising humidity, especially in areas where the sea level is really high and when the sea is close or in areas near greenery.

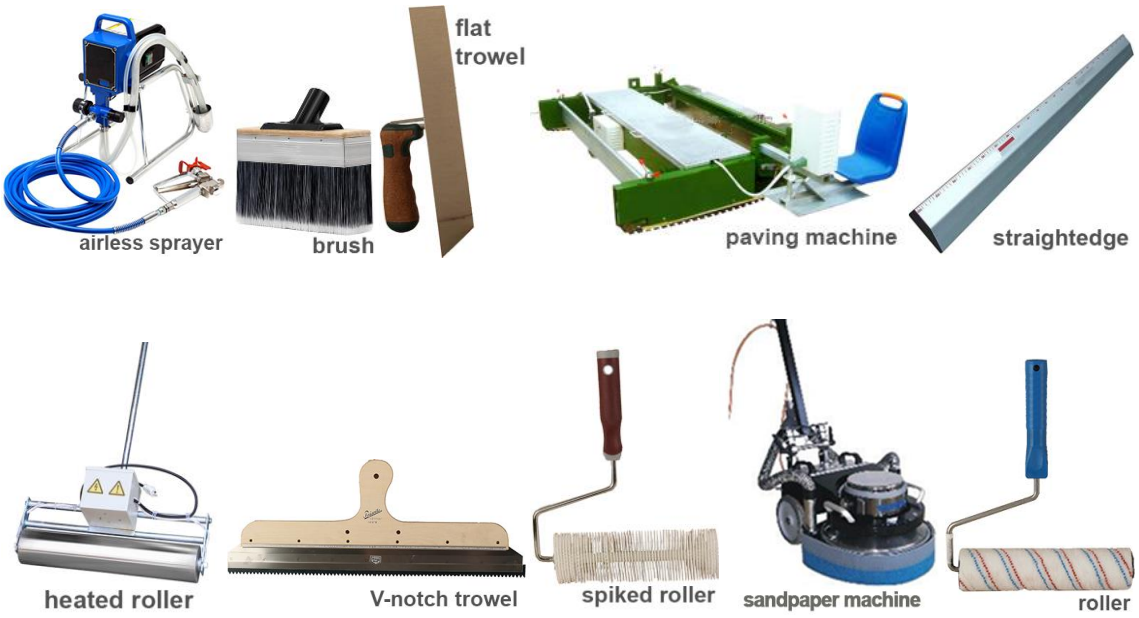
Always make expansion joints in large areas of concrete, to avoid uncontrollable cracks and failures. Joints should be every 25 square meters creating a grid of 5x5 meters or close to that.



Substrate requirements

Concrete quality	at least C20/25
Age:	at least 40 days
Moisture content:	below 4%

Tools:



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